Best Management Practices
to reduce spray drift
TOPPS – projects started 2005 with the 3 year funded project from Life and ECPA to reduce losses of Plant Protection Products (PPP) to water from point sources. TOPPS-eos (2010) evaluated technologies on their contribution to optimize the environmental friendliness of sprayers. The follow up project TOPPS prowadis (2011 to 2014) is focussed on the reduction of diffuse sources. TOPPS – prowadis is funded by ECPA, involves 14 partners and is executed in 7 EU – countries.

TOPPS projects develop and recommend Best Management Practices (BMPs) with European experts and stakeholders. Intensive dissemination through information, training and demonstration is conducted in European countries to create awareness and help to implement better water protection.

TOPPS stands for: Train Operators to Promote Practices & Sustainability (www.TOPPS-life.org)

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Protecting water is high on the list of public concerns about the environment, and it is recognized as one of the basic elements required for all life on the planet.

ECPA sees protection of water as a key pillar of its work and is strongly aware of the need to work continuously to support correct use of pesticides as part of sustainable and productive agriculture. We therefore set ourselves the task of working together with our own national associations and a broad group of international partners to develop and disseminate appropriate measures, recommendations and training materials to ensure that all relevant aspects of water protection are addressed, and that broad consensus is achieved on the recommended measures (referred to as Best Management Practices – BMPs).

This collaborative effort to build and improve available tools for water protection also fits very closely with the objectives contained in relevant EU legislation such as the Water Framework Directive (WFD) and the Sustainable use of Pesticides Directive (SUO). Our work has resulted in the multi-stakeholder TOPPS projects which have been launched since 2005 in many EU countries, supported by ECPA and for the first three years also by the EU-Commission (Life).

The TOPPS projects initially focused on the mitigation of point sources such as may occur when cleaning or emptying sprayers or as a result of spills, and now from 2011 we are seeking to concentrate on the more complex mitigation of diffuse sources entries (primarily run-off and drift) so as to offer a broad set of recommended BMPs to protect water. We refer to this new phase of the TOPPS projects as TOPPS-prawda. It is our hope that these resulting BMPs will be used as a basis to inform, educate, and train operators, advisers and stakeholders in a range of different ways – in the classroom, in the field, and through demonstration. ECPA is committed to promote the implementation of these BMPs.

I would like to sincerely thank all the partners and experts for their great efforts and contributions to the TOPPS projects, both in terms of the technical know-how they have brought to the table, and their willingness to work together to achieve consensus on our common goals. I also truly hope that these BMPs will help spark the enthusiasm that will be needed to implement these ideas “on the ground” and help create awareness and spread the knowledge which is necessary for sustainable use of pesticides and a high level of water protection.

Friedhelm Schmider
Director General
European Crop Protection Association
Brussels, Belgium
INTRODUCTION
According to the definition given in the ISO 22866 Standard “spray drift is the quantity of plant protection product that is carried out of the sprayed (treated) area by the action of air currents during the application process”. The consequence of the dispersion of part of the spray mixture out of the applied field may include the contamination of water courses, sensitive areas (e.g. natural parks, children’s playgrounds, wetlands, etc.), urban areas or the unintended spray deposition on adjacent crops. This latter may result in residues of not allowed active ingredients or direct damage (phytotoxicity) on adjacent crops (Fig 1).

The recent European Directive 128/2009/EC on the sustainable use of pesticides gives specific indications for preventing environmental risks related to spray drift. In particular, the Article 11 of this Directive, which is entitled “Specific measures to protect the aquatic environment and drinking water”, foresees the necessity:

a) to prevent drift by “giving preference to the most efficient application techniques such as the use of low-drift pesticide application equipment especially in vertical crops such as hops, and those found in orchards and vineyards”;

b) to reduce drift risk exposure by “use of mitigation measures which minimise the risk of off-site pollution caused by spray drift, drain-flow and run-off. These shall include the establishment of appropriately-sized buffer zones for the protection of non-target aquatic organisms and safeguard zones for surface and groundwater used for the abstraction of drinking water, where pesticides must not be used or stored”.

MITIGATION MEASURES
To reduce spray drift can be classified in direct and indirect measures (Fig. 2).

1) Direct measures, aimed to reduce spray drift at the source (formation and direction of the spray droplets). These measures are mainly addressed through application technologies, sprayer accessories designed to decrease spray drift generation and correct sprayer adjustment.

2) Indirect measures, aimed to reduce spray drift by measures to “capture spray drift” like buffer zones, no spray zones or barriers (e.g. windbreaks, hail nets, etc.)

It is very important that the operator respects the recommendations regarding optimal weather and environmental conditions for spraying.
DEVELOPMENT OF THE BEST MANAGEMENT PRACTICES MEASURES (BMP)

Low level of harmonization today
After an inventory process, where the local situation was reviewed by the TOPPS - prowadis partners in their countries it got obvious that the level of harmonized recommendations across the EU is low. In some countries Spray Drift Reducing Techniques (SDRT) are tested and categorized by their ability to reduce the spray drift. Currently SDRT technology is mainly focussed on measures to reduce the amount of fine droplets mainly by modifications of hydraulic nozzles predominantly used in field applications. In some EU countries implementation of SDRT has been largely accepted for field applications, in others the implementation until now is low.

The testing and categorization of vine and orchard sprayers is more complex and to date only few countries have started to recommend and categorize spray drift reducing sprayers and technology. Higher complexity in orchard and vine applications needs to concentrate on the whole sprayer configuration and technology and not mainly on the aspect of spray formation, as for field application. It should also be noted that especially in the Southern EU countries many farmers use sprayers with pneumatic atomisers, which have little flexibility to modify the droplet spectrum.

EU – core Best Management Practice Reference
Due to the diversity of the situations across the EU countries Best Management Practices (BMPs) need to be adapted to the specific local conditions. It is intended to address these specific issues in the local information and training materials, which will be prepared on the basis of this reference booklet. With this document we intend to propose an EU core for BMPs, which could serve as a platform for more harmonization and development.

Why more harmonization is an advantage:
It is important to have a harmonized framework of recommendations, to create a common baseline for operations among countries, to develop the trust levels necessary for their implementation. Trust is essential, as immediate benefits of a changed practice or investment in new technology is not always obvious, and long term benefits are not always sufficiently valued.

Best Management Practices: - Consultation Process
The project team for drift made a first proposal for BMPs, which was discussed at national forums with national stakeholders. After this first consultation in all the TOPPS - prowadis countries, through the TOPPS partners, an EU stakeholder workshop was organized in Brussels (April 26th 2012) to discuss and consolidate the draft versions for the final BMP document.

Structure of the BMPs - measures
BMPs were developed in a two step approach

a) Statements =
What to do (brief sentence)

b) Specifications =
How to do it (short explanation of possible ways to get the result)

The statements are considered to represent “the European core”, which should be followed by all member states (framework). These statements were the main focus in the consultation process.

Specifications should give guidance on how to do things in a correct way. In an “EU” - reference document such specifications cannot address specific recommendations in individual countries. Any specific aspects are included in the national TOPPS - prowadis information and training materials.

Proposed BMPs do not interfere with the label requirements or other legal obligations of the Plant Protection Products (PPP). These need to be respected by all means. BMPs intend to provide practical and consistent guidance to operators, sprayer manufacturers and other stakeholders in order to make the use of PPP more sustainable.
TOPPS – prowadis spray drift BMPs have been divided in three main sections:

1. General measures to reduce spray drift (valid for field crop or for orchard sprayers)
2. Measures to reduce drift from field crop sprayers
3. Measures to reduce drift from fruit crop sprayers

In the course of the consultation process stakeholders requested that the BMPs are proposed in a certain order of importance to follow. This is achieved by colour-coding of the recommendations:

Green: Must be implemented
Yellow: Very important to follow
Blue: Important, specifications to be adapted to local conditions

The BMPs are grouped by CATEGORY in order to help the reader to easily find the BMPs.

Six different categories have been selected:

- Environmental factors
- Weather conditions
- Spray generation
- Spraying equipment
- Sprayer adjustment
- Sprayer operation

SPRAY DRIFT RISK EVALUATION

Before any application is made, it is recommended to make a spray drift risk evaluation of the fields/orchards to be sprayed.

Interactive spray drift risk evaluation tools for field, orchard and vine applications.

The tools allow the operator to evaluate the drift risk, taking certain parameters and mitigation measures into consideration. The tools are based on practical and scientific experience and serve as a practical help to operators and advisers, increasing their awareness and understanding of spray drift, including possible mitigation solutions (Example Fig. 3). The evaluation tools can be found on the TOPPS website (www.TOPPS-life.org or directly www.TOPPS-drift.org).
First step
In the first step of the evaluation, the distance of field borders to sensitive areas need to be characterized. This distance is called the "zone of awareness", and highlights if drift can be a problem (see Fig. 4).

The "zone of awareness" is the buffer zone distance requirement given in the label of the PPP intended to be applied, plus for:

a) Field application: The distance corresponding to a boom working width, or at least 20 metres

b) Orchard/vine applications: The distance corresponding to 5 rows, or at least 20 meters.

It is assumed that the application of mitigation measures to reduce spray drift in the "zones of awareness" largely reduce spray drift.

Second step
In the second step parameters of the key variables influencing spray drift need to be selected. These are wind direction and velocity, air temperature and humidity as well as the application conditions related to the vegetation in the field and the type of vegetation next to the field (Figure 3). More parameters need to be considered in orchards and vine applications: Canopy density, sprayer type/nozzles, spray- and airflow scenarios.

Third step
In a third step, available mitigation measures can be selected to evaluate the drift reduction which can be achieved compared to a standard sprayer configuration. More details can be found by downloading the evaluation tool documentation from the TOPPS website (www.TOPPS-life.org).

Example of mitigation measures for field crop application:

Drift reducing nozzles (SDRT), height of the spray boom and the driving speed of the sprayer.

The drift risk will either increase or decrease, depending on the selection of the mitigation options. This is displayed in a comparison to a standard.

Standard sprayer configuration field applications:

Flat fan nozzle 110 degree, size 03 operated at 3 bar pressure.
Spray boom height 50 cm
Sprayer speed 6 km/h

The offline and online tools will be available for field crop, vineyard and orchard sprayers. They can provide useful information to make the operator aware of the spray drift risks, and also offer advice on possible solutions to reduce spray drift, before and during spraying.
## BEST MANAGEMENT PRACTICES MEASURES – GENERAL MEASURES FOR FIELD AND FRUIT CROPS

### Environmental factors

Before starting an application, environmental factors relevant for a spray drift risk should be considered. Most important is to know the distance from a crop to be sprayed to any sensitive area. Maps should be available where such information is documented and where indirect mitigation measures like buffer strips (e.g. hedges, windbreaks other structures able to capture spray drift) are shown. Other major factors especially in Orchards and Vine are:

1. the canopy structure of the crop (training system, layout, canopy density);
2. the evenness of canopy wall along the row (absence of space between adjacent plants),
3. growth stage/status of the crop, which largely determines the spray drift risk especially in the rows closer to sensitive areas. Key consideration is the leaf density and leaf area able to capture the spray and keep it in the target area.

Environmental factors do not rapidly change and are therefore essential for any application plan and spray drift reduction strategy.

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<tr>
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<th>How to do it Specification</th>
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<tbody>
<tr>
<td>1</td>
<td>Environmental factor</td>
<td>Use spray drift reduction measures, when spraying targets with low catch efficiency for the spray (reduced leaf area, crop stage)</td>
<td>Focus on critical situations, for example: Pre-emergence herbicides sprayed on bare soil, dormant perennial crops, early growth stages in arboreal crops where leaf area is still too low to effectively capture the spray. Identify position of missing plants in rows so that you can react to switch off sprayer at this position. Use technical mitigation measures to reduce spray drift risk: e.g. adjust the sprayer for each application, use drift reducing nozzles, reduce spray distance to target, etc.</td>
</tr>
<tr>
<td>2</td>
<td>Environmental factor</td>
<td>Cap wells, Construct new wells correctly</td>
<td>Follow national regulations, and/or construct new wells away from potential flooding areas and securely capped. Document location of wells in your field maps. Follow local regulations and mark distance requirements around wells. Make sure that wells are securely capped and protected (wells are often directly connected with groundwater).</td>
</tr>
<tr>
<td>3</td>
<td>Environmental factor</td>
<td>Check local regulation and PPP label requirements concerning buffer zones</td>
<td>Check PPP labels which indicate the distance regulations for buffer zones, which are part of the registration for each PPP. Check if there are local requirements, which impose further distance regulations. Buffer zone requirements for PPP can be modified in combination with spray drift reducing technologies/installations. (Check national/local conditions).</td>
</tr>
<tr>
<td>4</td>
<td>Environmental factor</td>
<td>Keep existing vegetation, or establish windbreaks/retention structures between sensitive areas and fields being sprayed.</td>
<td>Preserve and maintain existing vegetation/windbreaks. Establish buffer vegetation if your specific situation requires this. Depending on the crops the establishment requires different vegetation. Main aspects: Height of “catch structure” - for orchards: 6 to 8m, for field crops: 2 to 3,5m; Density of canopy - Conifers permanent density or leafy structure which then need to develop earlier than the crop. Local expertise should be consulted for technical legal and funding advice before establishing a vegetative buffer. Establish artificial spray retention structures (e.g plastic nets). Consult local expertise.</td>
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Weather conditions

Weather conditions are the main influencing factors for spray drift. These conditions cannot be directly influenced and predicted. Wind speed, wind direction, air humidity and temperature are the key factors which need consideration. In most countries critical values are recommended, indicating the limits to be respected for spraying. If one of the key variables exceeds the limit it is recommended not to spray. These limits vary between countries and should always be considered and respected.

Wind speed influences the amount of fine droplets, transported away from the target area. The wind direction determines the direction of the spray “cloud” and if it drifts towards a sensitive area.

In situations where air humidity is low, water from the spray droplets is evaporated. This effect increases the amount of fine droplets and therefore increases the risk of unwanted transfer. If air temperature is too high, thermal effects tend to lift up small droplets and delay the sedimentation of the spray (thermal drift). Therefore the spray cloud is longer exposed to the transfer through wind.

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<tr>
<td>5</td>
<td>Weather conditions</td>
<td>Check the weather forecast when planning the spray activities</td>
<td>Use the local services to check the weather forecast for your area.</td>
<td>• Pay particular attention to wind direction and velocity as well as to air temperature and humidity for different times of day. • Plan spraying at the time with the most favourable weather conditions possible: low wind (below 2,5 m/s), moderate temperature (10-25 °C), and high air humidity (above 50%), forecasted wind direction away from sensitive zones. • Try to spray fields adjacent to sensitive zones when wind is most calm (morning evening)</td>
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<tr>
<td>6</td>
<td>Weather conditions</td>
<td>Check the weather conditions before actually starting the PPP application</td>
<td>• Check the following weather parameters before starting spraying: wind direction, wind velocity, air temperature, air humidity. • Decide on starting the application, based on your judgment on the weather conditions; if available make actual measurements (own weather station or mobile devices). • Make sure that the sprayer is equipped and adjusted correctly to mitigate the drift risk as much as possible.</td>
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<td>7</td>
<td>Weather conditions</td>
<td>Do not spray when wind speed exceeds locally recommended values or follow general orientation given in the specification</td>
<td>• If no legal requirements about wind velocity are specified, preferably spray at LOW and MEDIUM wind (0,5 - 3,0 m/s), at spray dispersion height • In case of HIGH wind (3,1 - 5,0 m/s) stop spraying until the wind speed decreases. • If timing is a critical factor or for other reasons the PPP application cannot be postponed use the most efficient drift mitigation measures available. • Never spray at VERY HIGH wind speed (&gt;5,0 m/s).</td>
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<tr>
<td>8</td>
<td>Weather conditions</td>
<td>Spray in stable atmospheric conditions</td>
<td>• Avoid spraying during hot, calm summer evenings to avoid thermal drift. • Spray at the cooler time of day if possible (morning) • If timing is a critical factor or the PPP application cannot be postponed use the coarse or very coarse spray nozzles, reduce air-flow and travel velocity (use mitigation measures)</td>
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</table>

| 1 Must be implemented | 2 Very important to follow | 3 Important, specifications to be adapted to local conditions |
Spray generation

For PPP application basically three main principles to disperse the spray solution are utilized: hydraulic nozzles (nozzles and pressure), pneumatic atomization (droplets are generated by tearing a spray film at high air speed), spinning disk atomizers (droplets are generated by centrifugal power).

The hydraulic nozzles are the most important in EU. They exist in different designs and are able to provide different droplet spectra. As they are easy exchangeable, correct selection of the nozzles is a main drift reducing mitigation measure. Pneumatic atomizers are mainly used in south Europe especially in plantations (orchard, vine etc.). With the technology available today, it is difficult to change the droplet spectra under practical conditions. Bigger drops will be generated if the airspeed is reduced. On the other hand the airspeed and air volume is important to transport the droplets to the target and to provide the necessary penetration of spray solution into the canopy.

Spinning disk atomizers are hardly used in Europe. The droplet size in this case can be increased by reducing the disc speed.

In some EU countries nozzles are categorized according to their ability to reduce drift. The classification differs by country, is not yet harmonized and can influence PPP buffer zone distance requirements.

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| 9      | Spray generation | Use nozzles with low amount of fine droplets (< 100µm) and use low pressure | • use nozzles with droplet spectra appropriate to the diagnosed drift risk at low pressure (drift reducing nozzles)  
• Drift reducing nozzles are necessary in cases of HIGH wind (3,1 - 5,0 m/s) and/or high application speed (> 8 km/h). |
| 10     | Spray generation | Use nozzles classified as drift reducing according to the drift risk | Most countries classify drift reducing nozzles by comparing to a standard nozzle (e.g. flat fan 110 degree, size 03, operating pressure 3 bar).  
• Select nozzles according to your local classifications  
• If a nozzle classification is not available/implemented in the country the indications below may help in selecting the best nozzle |
| 11     | Spray generation | Use air induction nozzles in field crop sprayers | Air induction nozzles reduce spray drift by 50 to 90% compared to a conventional nozzle. Both nozzle types, flat fan and hollow cone, produce larger droplets by air induction, less prone to drift  
• When selecting an air induction nozzle check always the correct pressure (see operations manual)  
• Most PPP perform equally well with air induction nozzles. PPP manufacturers should be asked for advice in cases of doubt. |
| 12     | Spray generation | Use air induction nozzles in orchard/vineyard sprayers | Air induction nozzles reduce spray drift by 50 to 90% compared to a conventional nozzle. Both nozzle types, flat fan and hollow cone, produce larger droplets by air induction, less prone to drift  
• Use air induction nozzles featuring a narrow spray angle to avoid clashing between adjacent spray jets  
• In the case of a short distance (less than 50 cm) between nozzles and crop canopy, select air induction nozzles with a wider spray angle. |
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| 12     |          | • When possible, adjust the nozzle spacing and orientation on the sprayer according to the distance between the nozzles and the crop canopy in order to guarantee the necessary spray coverage.  
• Air induction hollow cone nozzles are especially recommended for conventional orchard/vineyard sprayers without deflectors.  
• Use these hollow cone air induction nozzles also for short distances between canopy and nozzles (narrow inter-row distance).  
• Use air induction nozzles for spray applications at very early crop stages with low leaf area in combination with a reduction of the air volume, air speed and/or adjustment of air direction.  
• Most PPP perform equally well with air induction nozzles. PPP manufacturers should be asked for advice in cases of doubt. | |
| 13     | Spray generation | Reduce air-speed in pneumatic atomizers | Under practical conditions, with the most sprayers in operation, a modification of the droplet spectra is difficult  
• One option is to reduce the air speed. (Pneumaticatomisers: thin layers of liquid are introduced into the fast air stream (80-120 m/s) and thus produce fine sprays (100 to 150 µm). The faster the air stream, the finer the droplets generated)  
• Reduction of air speed needs to be balanced with the need for spray penetration into the canopy  
• Second option to reduce the air stream velocity is to change the size of air spouts: the larger the spout outlet section, the slower is the air stream. | |
| 14     | Spray generation | Reduce disc speed of rotary atomizers | In rotary atomisers the liquid is conveyed at low pressure to the centre of a spinning disc, which produces a fine spray due to its fast rotation. The faster the rotation speed, the finer the droplets generated.  
Under practical conditions droplet size modification may be difficult as penetration into the canopy might be affected.  
• Check the operator manual for detailed information | |
| 15     | Spray generation | Use authorized drift reducing adjuvant if recommended by chemical manufacturer | Drift reducing adjuvants change the physical properties of the spray solution  
• Changes in the viscosity of spray solutions can have influence on the droplet spectrum generated and on nozzle flow rate  
• Correct adjuvant concentration is a critical factor for its drift reduction effect  
• Hygroscopic substance can reduce the volatility of small droplets under low humidity situations.  
• Most PPP formulations are optimized and adding adjuvant is not recommended.  
• Check PPP label and manufacturer recommendation, if and how adjuvant should be added. | |
Spraying equipment

Beside the correct use of PPP the spray equipment is the key element in drift reduction. For air assisted sprayers in particular, it is necessary to evaluate the spray drift reducing potential. It is important to take the following three aspects into consideration:

a) Droplet spectrum

b) Application technique and easy adjustment of sprayers (including air support)

c) Modification of sprayer parameters according to environmental factors and crop characteristics.

Some countries have started to classify sprayers according to their spray drift reduction potential (known as Spray Drift Reducing Technology (SDRT)). The sprayers are divided in spray drift mitigation classes, e.g. 25%, 50%, 75%, 90%, 95% or 99% (see ISO 22369-1).

SDRTs are classified separately for different crop types, e.g. arable crop, fruit crop (dormant and full-leaf growth stage), hops, vineyard and nursery. In some countries, the use of SDRT results in modified distance regulations for the applied PPP. If there is no SDRT classification in your country the local recommendations on drift reduction measures have to be respected.

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<td>16</td>
<td>Spray Equipment</td>
<td>Check the national SDRT classifications and the local recommendations</td>
<td>• Equip and adjust your sprayer according to the SDRT requirements and your application conditions  • Check the national recommendations to reduce drift</td>
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<td>17</td>
<td>Spray Equipment</td>
<td>Make an inventory of your sprayer to identify the drift reducing potential</td>
<td>• Determine the SDRT class your sprayer represents  • Check in particular: sprayer type, nozzles, sprayer adjustment options, air support (speed, volume, direction), other features (e.g. shielding devices, sensors, etc.)</td>
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<td>18</td>
<td>Spray Equipment</td>
<td>Use application techniques allowing PPP reduction if appropriate</td>
<td>• Consider, if it is possible to reduce the PPP drift and use, by adopting a more optimal application technique (e.g. spot treatment, band spraying, sensor spraying, weed wiper etc.)</td>
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<tr>
<td>19</td>
<td>Spray Equipment</td>
<td>Use sprayer classified as spray drift reducing (SDRT)</td>
<td>• Purchase sprayers which are classified as SDRT  • Upgrade your existing sprayer with nozzles, components and techniques to optimize spray drift reduction potential</td>
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<td>20</td>
<td>Spray Equipment</td>
<td>Use regularly inspected sprayers (regular testing will be required in all member states)</td>
<td>In some countries regular sprayer testing is required and needs to be implemented by other countries where regular obligatory tests are not yet required (Reference: ISO 16122 and EU –Directive 128/2009)  • If no testing scheme exists in your country get the sprayer inspected on a voluntary basis  • Pay special attention to equipment relevant for drift reduction (e.g. nozzles, hoses, pump, boom stabilizers etc.)</td>
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<td>21</td>
<td>Spray Equipment</td>
<td>Use/purchase sprayers which fulfil harmonized EN standards</td>
<td>Currently EN standards are not obligatory to be respected. Be aware that currently harmonized EN standards are established, which will be obligatory  • If purchasing a new sprayer ensure that the new harmonized standards are respected  • Non branded equipment, whether purchased or self-made or modified, used to apply PPPs, must comply with the same standards as EN - certified equipment supplied by machinery manufacturers</td>
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<td>22</td>
<td>Spray Equipment</td>
<td>Use officially certified sprayers</td>
<td>Preferably buy sprayers certified by a third party (e.g. according to ENTAM test protocol - European Network for Testing of Agricultural Machines, <a href="http://www.entam.net">www.entam.net</a>), which refers mainly to International Standards.  • Consider and consult drift mitigation Best Management Practices Guidelines when purchasing a new sprayer  • Be aware of sprayers which are environmentally friendly. Consult the TOPPS – EOS tool (<a href="http://www.TOPPS-life.org">www.TOPPS-life.org</a>)</td>
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Sprayer adjustment
Sprayer adjustment is largely related to the behaviour of the operator and the adjustment options of the sprayer. According to the EU directive 2009/128 EC on the sustainable use of PPP, operators are obliged to regularly calibrate their sprayers. Calibration means be sure that the sprayer can be operated according to the requirements of good agricultural practice.

a) Sprayer parameters should be adjusted and checked to apply the correct amount of PPP to the crop.

b) Correct adjustment of the sprayer means the potential losses of PPP to the environment are minimized (e.g. spray drift).

These checks should be performed several times during the season, because the crop composition changes (e.g. leaf areas of the crops in plantation crops). Also atomizers/nozzles are subject to deterioration.

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<td>23</td>
<td>Spray Equipment</td>
<td>Use sprayers equipped with section pressure compensation</td>
<td>If a section of the boom needs to be closed (e.g. due to the shape of the field) pressure in the remaining section of the boom should remain stable. • Pressure compensation units at the section valves keep pressure constant in each section of the spray boom (no change of droplet spectrum). • Section pressure compensation units shall be adjustable to the nozzle size in use</td>
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<tr>
<td>24</td>
<td>Spray Equipment</td>
<td>Use sprayer with multi nozzle bodies</td>
<td>A multi nozzle body equipped with different nozzle types allow for the selection of nozzles with different droplet spectrum. The nozzle change can be either manual or automatic. Nozzle holders are available holding up to five nozzles. • Use multi nozzle holders to easily adjust the droplet size according to the distance requirements to reduce drift. Note: Colors of most of the nozzles (except hollow cone nozzle Albuz ATR) are ISO standardized according to flow-rate and pressure. The ISO colors set the characteristics of the nozzles in terms of relation between output (l/min) and pressure (bar). Note that this specification is not suitable for pneumatic sprayers.</td>
</tr>
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Field crop sprayers:
• Driving speed should not exceed 6 km/h if standard nozzles are used.
• For faster driving (> 6 km/h) use coarse spray nozzles (air induction nozzles), air-assisted sprayers or other drift reducing techniques.
• Boom height should not exceed 50 cm.

Orchard/vineyard sprayers:
• Optimise calibration adopting the most suitable number and configuration of nozzles matching the target profile.
• Air flow, direction and air speed need to be adjusted to fit the size and geometry of the target to minimize losses (Figure 5 ).

Note:
Colors of most of the nozzles (except hollow cone nozzle Albuz ATR) are ISO standardized according to flow-rate and pressure. The ISO colors set the characteristics of the nozzles in terms of relation between output (l/min) and pressure (bar). Note that this specification is not suitable for pneumatic sprayers.

1. Must be implemented
2. Very important to follow
3. Important, specifications to be adapted to local conditions.
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</table>
| 26     | Sprayer adjustment | Use lowest effective distance between nozzles/atomizers and the spray target. | Field crop sprayers: For flat fan nozzles the optimal distance is where the spray fan generated, exactly covers the entire width with full overlap. The closer the nozzles are spaced on the boom, the shorter the effective distance to the target.  
- Distance to the target depends on angle of the spray fan produced by the nozzle (e.g. 110 degree nozzles need a distance to target of 50 cm, 80 degree nozzles need a distance of 70 cm)  
- Control the distance of the boom to the target before and during spraying also by means of indicators (as it is difficult to judge the boom height from the driver’s seat).  
- For band- and row crop sprayers, adjust nozzles to cover the band/row while at the same time maintaining the lowest possible distance to target.  
Orchard/vineyard sprayers:  
- Optimize spray application to reduce as much as possible the distance between the nozzles/spouts and the target by using specific and optimised settings (especially at early stages of the crop)  
- For each treatment, the settings have to be adapted and optimised in order to fit to crop development characteristics.  
- At early growing stages (e.g. vine) it is more relevant to reduce the number of rows sprayed (multitrows) to be more precise and to reduce drift risk. |

- The calibration of fruit-and-vine sprayers should be visually checked in action by spraying clean water in orchard/vineyard (Figure 6).  
- Evaluate the spray penetration and distribution, by visual assessment of coverage on water sensitive papers located inside, under and over the crop canopies.  
- Control the distance of the boom to the target before and during spraying also by means of indicators (as it is difficult to judge the boom height from the driver’s seat).  
- For band- and row crop sprayers, adjust nozzles to cover the band/row while at the same time maintaining the lowest possible distance to target.  
Orchard/vineyard sprayers:  
- Optimize spray application to reduce as much as possible the distance between the nozzles/spouts and the target by using specific and optimised settings (especially at early stages of the crop)  
- For each treatment, the settings have to be adapted and optimised in order to fit to crop development characteristics.  
- At early growing stages (e.g. vine) it is more relevant to reduce the number of rows sprayed (multitrows) to be more precise and to reduce drift risk. |

- Air useful - 60%  
- Air useful - 100%  
- Air lost - 40%  
- Axial fan without air deflectors on the top  
- Axial fan with air deflectors on the top  

Figure 5: Adjustment of airflow direction with and without deflectors  
Figure 6: Test of correct adjustment of sprayer
Sprayer operation
Sprayers should be operated that only the target area treated. This requires special attention at field boundaries and if necessary the use of drift reducing measures.

<table>
<thead>
<tr>
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</thead>
<tbody>
<tr>
<td>27</td>
<td>Sprayer adjustment</td>
<td>Use lowest effective sprayer forward speed</td>
<td>At higher forward speed, the effective distance of the spray droplets to the targets increases (droplets are exposed to wind for a longer time). Increasing speed also increases the head wind and turbulence around the sprayer. This will leave more droplets in the air behind the sprayer and can be observed as a plume of „spray mist“. Always aim for the smallest possible plume. If it is desired to increase the speed, the negative effects must be counteracted by other measures for field crop sprayers: • Increase droplet size (drift reducing nozzle) • Lower the boom height • Use air assistance • Use shielded sprayers or crop tilters For orchard/vineyard sprayers: • Increase droplet size • Carefully adjust the air flow rate; if this is difficult (e.g. pneumatic sprayers), then increase forward speed.</td>
<td></td>
</tr>
<tr>
<td>28</td>
<td>Sprayer adjustment</td>
<td>Use lowest effective pressure with hydraulic nozzles</td>
<td>• Read the recommendations of the nozzle manufacturer • use the lowest pressure possible (At lower pressures coarser droplets are produced, very fine droplets are minimized and hence risk of drift is reduced)</td>
<td></td>
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</table>

BMP No 29
Category Sprayer adjustment
What to do Statement Do not spray buffer zones and other non-target areas
How to do things
- Check PPP label for required distance to water bodies, and other sensitive areas.
- In orchard/vineyard when spraying the outer row, close the nozzles on the side of the sprayer without canopy.
- Stop spraying when turning at headlands
- For field crop sprayers switch off the boom sections applying PPP outside the target area
- For vineyard/orchard sprayers, especially for multi-row sprayers, number of sections should be adaptable to the shape of the spray profile delivered by the sprayer (by shutting sections) and should fit the size of the field (for instance triangle shape).
- Be careful at the field margins and use drift reducing technology

1. Must be implemented
2. Very important to follow
3. Important, specifications to be adapted to local conditions.
### METHODS TO REDUCE SPRAY DRIFT FROM FIELD CROP SPRAYERS

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<tbody>
<tr>
<td>30</td>
<td>Sprayer adjustment</td>
<td>Use sprayers with effective boom stabilization systems</td>
<td>Booms without efficient stabilization tend to swing according to uneven field surface. The higher the boom is swinging the higher the drift risk. Use booms with shock absorbers, movement dampers or anti-yaw systems. Lower the pressure of the tyres to absorb uneven soil surface. Check tyre manufacturers’ recommendations.</td>
</tr>
<tr>
<td>31</td>
<td>Sprayer adjustment</td>
<td>Adjust air-flow velocity in air-assisted sprayers according to application conditions</td>
<td>For air assisted sprayer used on bare soil, or soil with poor plant cover reduce the air speed. (Minimize turbulence and formation of dust). Increase the air flow, as the demand of the spray liquid to penetrate the crop canopy increases. Check operators’ manual to adjust the air flow to the application conditions.</td>
</tr>
<tr>
<td>32</td>
<td>Sprayer adjustment</td>
<td>Adjust nozzle/air-assistance direction (change spray angle) according to application conditions</td>
<td>In case of head winds: Angle towards driving direction. In case of downwind: Angle against the driving direction. If side wind/no wind, angle vertical or against the driving direction. Only high forward speed may require forward angling in this case. The recommendation for angling according to the crop is: Bare ground/low vegetation: Angle back to avoid reflection of spray liquid. Dense crop: Follow the crop movement, as you vary the angle. At certain settings, the crop will open up which favors penetration of the spray into the canopy. If wind speed, wind direction or forward speed changes, the optimum angling of nozzles will probably change too. Therefore, always pay close attention to the application conditions. Check operators’ manual for further description on how to find the optimal angling under certain conditions.</td>
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### METHODS TO REDUCE DRIFT FROM FRUIT CROP SPRAYERS

<table>
<thead>
<tr>
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</tr>
</thead>
<tbody>
<tr>
<td>33</td>
<td>Environmental factors</td>
<td>Use hail nets also as barriers to prevent spray drift</td>
<td>Hail nets are able to reduce drift by reducing the extension of the spray cloud.</td>
</tr>
<tr>
<td>34</td>
<td>Spraying Equipment</td>
<td>Do not use cannon sprayers next to sensitive areas</td>
<td>Cannon sprayers produce an uncontrollable spray cloud exposed to wind, and hence pose a high risk of drift. Cannon sprayers shall not be used in areas where spray drift may cause risks. Should the use of this kind sprayer be unavoidable, be aware of sensitive areas close the sprayed field and take all precautionary measures into account to reduce spray drift.</td>
</tr>
<tr>
<td>35</td>
<td>Spraying Equipment</td>
<td>Use sprayers with adjustable air jet direction (orientation to target)</td>
<td>The following types of sprayers feature the target oriented properties: Cross-flow sprayers with air deflectors or towers with air-spouts (Figure 7). Directed air-jet sprayers with flexible air-ducts and adjustable air spouts (Figure 8). Make use of devices and adjustment features of the sprayer to apply spray precisely according to the canopy size, geometry and density Avoid off-target spray loss (spraying over or under the crop canopies).</td>
</tr>
</tbody>
</table>

**Notes:**
- Must be implemented
- Very important to follow
- Important, specifications to be adapted to local conditions.
Use sprayers which offer appropriate setting of nozzle position and orientation, adjustment of the air flow direction and velocity, and the spray liquid output. (opening/closing of the appropriate number of nozzles/spouts)

In order to achieve uniform deposition and reduced drift with these types of sprayers the following rules should be followed:

- Open appropriate number of nozzles to avoid spraying above and underneath the crop canopy;
- Set the nozzle position and orientation to achieve uniform spray distribution along the canopy profile;
- Adjust the air-flow deflection and velocity according to the canopy width and density to avoid spray being blown through the canopy.

The correct adjustment of the air-jet direction is achieved when the crop canopy is fully penetrated by the spray and no spray cloud is observed on the other side of the crop row.

- Make visual assessment of the air-flow adjustment in the plantation with clean water prior to the PPP application to check penetration.
- Use greater backward air-flow deflection at early growth stages, for narrow and open canopies, and in low wind situations.
- Use less or no backward air-flow deflection for taller and denser crop canopies, when using higher sprayer air velocities, and in stronger winds.
- In cross wind situation drive closer to the windward (upwind) row of the crop.

In order to avoid blowing spray through the crop canopy out of the target area, when spraying the outer row of the plantation, the use of a sprayer which can close air outlets on either side (right and left) is recommended (Fig. 9).

Figure 9: Sprayer to close air outlets on each side

The correct adjustment of the air-jet direction is achieved when the crop canopy is fully penetrated by the spray and no spray cloud is observed on the other side of the crop row.

- Make visual assessment of the air-flow adjustment in the plantation with clean water prior to the PPP application to check penetration.
- Use greater backward air-flow deflection at early growth stages, for narrow and open canopies, and in low wind situations.
- Use less or no backward air-flow deflection for taller and denser crop canopies, when using higher sprayer air velocities, and in stronger winds.
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The correct adjustment of the air-jet direction is achieved when the crop canopy is fully penetrated by the spray and no spray cloud is observed on the other side of the crop row.
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| 38     | Spraying Equipment | Use sprayers with individually controllable nozzles | • Adjust sprayer settings to canopy development (especially for early stages) by adapting the number of active nozzles.  
• Shut off nozzles which are not oriented to the crop (manual, automatic adjustment).  
• Nozzle shut-off could be used also for vertical band application (specific level of crop canopy).  
• Consider that shutting off nozzles changes the volume rate applied and require new measurements / or calculation to prepare the correct PPP concentration of spray mixture. |
| 39     | Sprayer adjustment | Adjust the spray profile to target characteristics | • Try to obtain a spray profile matching as much as possible the vegetation profile.  
• Use Water Sensitive Papers (WSP) to get indications on inside, outside and vertical profile spray penetration of the canopy with certain nozzle/spouts/outlets adjustments.  
• Vertical patternators can be used to select /adjust the most appropriate spray profile.  
• Adapt the nozzles/spouts settings (position and direction) on the sprayer to the crop training system and according to the crop growth stage. |
| 40     | Sprayer adjustment | Adjust air-flow velocity/ direction according to application conditions | • Avoid excessive airflow and speed causing high drift risks in crops with little leaf cover/ early stages.  
• Change air speed by selecting lower propeller speed by changing gearbox adjustments.  
• Change the angling of the blades on axial fan sprayers and correctly orient the air deflectors, so that the air flux matches the canopy profile.  
• When spraying plants at early growth stages (no leaves) consider the option to switch off air support. |

**ADDITIONAL SUGGESTIONS TO REDUCE DRIFT FROM FIELD CROP SPRAYERS**

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| 41     | Sprayer adjustment | Adjust forward speed to air-flow volume and velocity | Amount of air hitting the target shall be tuned to maximize spray penetration into the canopy while limiting spray drift risks due to droplets passing through the sprayed rows.  
• General indication, air velocities hitting the target should be adjusted to 6-8 m/s in vineyard (full leaf development) and at 10-12 m/s in orchard (full leaf development).  
• The air-flow velocity should be adjusted with the driving velocity of the sprayer (Crop canopy fully penetrated by spray, no spray cloud is observed on the other side of the crop row) Ref. BMP 36 |
| 42     | Sprayer adjustment | Close or reduce air-flow blowing outwards when spraying at the edge of the plantation or towards sensitive areas | • Use the air closure systems on the side of the sprayer when approaching field boundaries or sensitive areas so that droplets are not conveyed out of the sprayed field.  
• Consider the adoption of automatic systems to manage the air flow rate independently on the two sprayer sides (closed/ unclosed).  
• Reduce fan speed when spraying the outer rows of the orchard/vineyard. See also BMP n° 38. |

**Manufacturer’s Instructions:**

- Use Twin fluid nozzles to allow changing of flow rate and droplet size independently.  
- Droplet size can be adjusted to produce a coarse spray at field edges next to sensitive areas.  
Note that spray cross distribution from twin fluid nozzles tend to get more uneven if droplet size is increased too much. Follow manufacturer’s instructions carefully.
<table>
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<tbody>
<tr>
<td>A2</td>
<td>Spray generation</td>
<td>Use deflector nozzles for application on bare soil</td>
<td>For applications on bare soil (pre-emergence treatments), consider the use of deflector nozzles producing coarser droplets. Deflector nozzles feature a wide spray pattern and good overlapping spray jets. Therefore boom height can easily be lowered.</td>
</tr>
<tr>
<td>A3</td>
<td>Spraying equipment</td>
<td>Use air-assisted field crop sprayer on established crops</td>
<td>• Air assistance counteracts the effects of windy conditions and wind generated from driving.</td>
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<td>• Air assistance can be used to prolong the period of acceptable spraying conditions.</td>
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<td>Air-curtain sprayers have a spray boom equipped with fan and air sleeve producing a downward air flow of 1400 to 2000 m³/h/m supporting the transport of the droplets to the target. Note: Potential drift reduction of up to 75% in combination with air induction nozzles; 50% with conventional flat fan nozzles.</td>
</tr>
<tr>
<td>A4</td>
<td>Spraying equipment</td>
<td>Use shielded field crop sprayers</td>
<td>• Use a shielded boom (Droplets are protected from wind for a certain distance, whereby the effect of wind is reduced.</td>
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<td>• Shields can also be designed to deflect the airflow and direct the droplets towards the ground.</td>
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<td></td>
<td>• Another way of shielding is to form a row tunnel in bed grown crops.</td>
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<tr>
<td>A5</td>
<td>Spraying equipment</td>
<td>Use ‘Crop-Tilter’ field crop sprayers</td>
<td>• ‘Crop Tilters’ are especially useful for applications in cereal crops if a deep penetration of the chemical is required. These devices bend the plants under the spray boom in order to produce a gap for the spray to penetrate. Note: Designed as a shield (Släpduk) sliding on the canopy has a drift reducing potential of 90% with air induction nozzles; 75% with conventional flat fan nozzles. Follow manufacturer’s instructions carefully.</td>
</tr>
<tr>
<td>A6</td>
<td>Spraying equipment</td>
<td>Use band field crop sprayers</td>
<td>Use a band sprayer where appropriate Note: Band sprayers can be used to minimize the rate/area of a pesticide. Normally these sprayers are combined with seeders or implements for mechanical weed control. Special nozzles (even spray nozzles; 60–80° spray angle) are usually used for band sprayers.</td>
</tr>
<tr>
<td>A7</td>
<td>Spraying equipment</td>
<td>Use shielded band field crop sprayers for row crops.</td>
<td>• Shielded band sprayers can be used to minimize the use of PPP/area, by applying the product solely within the row.</td>
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<td>• It is also used for non selective weed control between rows, the shield is protecting the crop in the row.</td>
</tr>
<tr>
<td>A8</td>
<td>Spraying equipment</td>
<td>Use sensor field crop sprayers (target identification system)</td>
<td>Sensor sprayers equipped with target identification systems, such as the GreenSeeker, can detect target plants/area with leaves. Sensors open spray nozzles individually only if leaf area is detected.</td>
</tr>
<tr>
<td>A9</td>
<td>Spraying equipment</td>
<td>Use automatic boom height control systems</td>
<td>Especially for wide booms, automatic height adjustment sensors ensure that the intended boom height can be maintained under most conditions.</td>
</tr>
<tr>
<td>A10</td>
<td>Spraying equipment</td>
<td>Use GPS controlled sprayers</td>
<td>Use of GPS allows:</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>• Automatic nozzle shut-off at headlands (when turning)</td>
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<td></td>
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<td></td>
<td>• Automatic adjustment of specific sprayer settings (e.g. pressure, type of nozzle, number of active nozzles, air flow rate) on the basis of sprayer position in the field (e.g. in proximity of sensitive areas). Note: Precision farming technologies in crop protection are expected to be more and more used in the future; therefore users / advisers are encouraged to stay up to date on the subject</td>
</tr>
<tr>
<td>A11</td>
<td>Spraying equipment</td>
<td>Use weed-wiper for selective weed control</td>
<td>Weed-wiper can be used to control weeds if taller than the crop. The Weed-wiper eliminates drift, as droplets are not generated. Note: only specific applications</td>
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<tbody>
<tr>
<td>B1</td>
<td>Spraying equipment</td>
<td>Use shielded sprayers with a recycling system (Tunnel sprayers)</td>
<td>The following types of sprayers featuring shielded spraying properties, reduce spray drift by reducing the effect of wind on droplets during application: a) Conventional tunnel sprayers; b) Tunnel sprayers with spray separators (lamella filters); c) Over-the-row sprayers with spray separators (lamella filters); d) Over-the-row sprayers with reflector shields. These sprayers may also be equipped with recirculation systems minimizing ground losses and resulting in spray savings. Consider when using shielded recycling sprayer 1) spray mixture recovery is high at early growth stages. 2) Spray losses can be recovered e.g. in case of missing plants. • Tunnel sprayers, or sprayers fitted with panels, allow reducing the applied spray volume and the risk of drift. It is recommended to use air induction nozzles in particular with a flat fan pattern. • Consider that using a tunnel sprayer may result in high volumes of residual spray in the tank due to the fact that the quantity of spray mix to prepare is not simple to estimate. • Using a tunnel sprayer requires efficient residual spray management to prevent converting drift reduction into point source pollution.</td>
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<tr>
<td>B2</td>
<td>Spraying equipment</td>
<td>Use (multi)-row covering sprayers</td>
<td>In order to achieve uniform deposition and reduce drift with multi-row sprayers the following rules should be followed: • use a multi-row sprayer spraying complete rows (i.e. covering two complete rows is better than four semi-rows). • use the same number of nozzles and orientation on both sides of the row. • Maintain uniform distance from the nozzles to the canopy all along the canopy profile (height). • If spraying simultaneously on both sides of the row adjust the nozzles and air-streams in order to create turbulence inside the canopy and improve spray deposition. • Avoid blowing the spray through the canopy.</td>
<td></td>
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</tr>
<tr>
<td>B3</td>
<td>Spraying equipment</td>
<td>Use sensor controlled sprayers</td>
<td>• The use of sensor target detection (presence/absence of leaf area) prevents spraying into the gaps, exposing the spray cloud to the wind. • Sophisticated sensors identifying canopy geometry and density allow for even further drift reduction, by adjusting the spray volume to the actual canopy structure.</td>
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</tr>
<tr>
<td>B4</td>
<td>Spraying equipment</td>
<td>Use GPS controlled sprayers</td>
<td>Use of GPS allows: • Automatic nozzle shut-off at headlands (when turning) • Automatic adjustment of specific sprayer settings (e.g. pressure, type of nozzle, number of active nozzles, air flow rate) on the basis of sprayer position in the field (e.g. in proximity of sensitive areas). Note: Precision farming technologies in crop protection are expected to be more and more used in the future; stay up to date on the subject.</td>
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Buffer zone – An area of a defined width along the field boundary that is preferably not cropped and is not directly sprayed; it has the function of preserving adjacent sensitive areas from spray drift contamination (Fig. 12).

Cannon sprayer – sprayer type generally used for application on high trees, but sometimes also for application on developed maize plants, that consists of a radial fan conveying the air towards a single big air outlet; hydraulic nozzles are positioned along the contour of the air outlet so that the spray is propelled by a high velocity air current which projects the droplets at distances of some dozens metres from the spraying machine. This type of spraying equipment produces uncontrollable spray clouds, very prone to drift (Fig. 13).

Calibration – Measurement of sprayer output, and sprayer setting with the correct spraying parameters (e.g. nozzle size, operating pressure, forward speed, air flow rate) in order to match the prescriptions of good agricultural practice. It shall be made after checking the proper sprayer functionality (e.g. nozzles flow rate, absence of leakages, antidrift devices functionality, etc.).

Crop tilter – rigid bar mounted below the boom sprayer (Fig. 14) that opens the crop as it passes through.

Deflector – thin plastic or metal adjustable sheet, positioned adjacent to the fan air outlet, enabling the adjustment of the air outlet direction. They are typically mounted on fruit crop sprayers. Depending on the fan air conveyor type, one or more pairs (left and right side) of air deflectors may be present.

Deflector nozzle – hydraulic nozzle (see definition) where droplets are generated by a small deflector in to the nozzle body and then rebound towards the ground. These nozzles create a coarse droplet size with low kinetic energy and are typically used for application on bare soil. Fig.: 15

Adjuvant – substance without primary biological activity but able to improve the biological efficacy of the active ingredients. In this context it may also be a substance that increases the viscosity of the spray solution and thereby acting as drift retardant.

Air assisted field crop sprayer – see air curtain sprayer.

Air curtain sprayer – field crop sprayer equipped with hydraulic nozzles and a fan whose air flow is conveyed along the boom through an air sleeve (Figure 10). Air is addressed downwards towards the crop/soil and has both functions to convey droplets to target and to reduce the trail of droplets suspended in the atmosphere behind the boom.

Air induction nozzle – hydraulic nozzle (see definition) provided with small orifices along its body enabling the suction of air within the liquid flux (Figure 11); the mixing of air and liquid allows the production of droplets containing air bubbles, therefore coarser droplets with respect to the ones produced by conventional nozzles. Air induction flat fan and hollow cone nozzle (see definitions) are both available in the market.

Air flow rate – volume of air flowing through an appliance per unit of time (ISO 5681), typically expressed in m³/h or cm³/s. It mainly depends on the fan size, fan rotation speed and fan blade angle: the larger the fan size and blade angle and/or the higher the rotation speed, the higher the fan air flow rate.

Angling nozzle – to orient nozzles towards a defined direction (e.g. on field crop sprayers to orient nozzles backwards or forward perhaps in combination with air-assistance according to wind direction).

Band sprayer – Machine that applies spray liquid in bands or rows (ISO 5681). Typically used on row crops or to apply herbicides under the vineyard/orchard rows.

Boom sprayer – see field crop sprayer.

Glossary

GLOSSARY

Figure 12: Buffer Zone to protect sensitive area

Figure 13: Cannon sprayer very vulnerable to drift

Figure 14: Crop tilter opens crop for better spray penetration

Figure 15: Deflector nozzle
Field crop sprayer – spraying machine featuring a horizontal boom equipped with nozzles suitable to apply PPP on low herbal crops (e.g. winter wheat, barley, maize, potato, tomato, horticultural plants, etc.); spray is expressed downwards from a horizontal plane.

Flat fan nozzle – hydraulic nozzle (Fig. 16) featuring an elliptical orifice, which produces a flat triangular shaped jet; typically used on field crop sprayers, it is also used on fruit crop sprayers. For most of spray application the spray angle of flat fan nozzles ranges between 80° and 120°; narrower spray angles are used for special application (e.g. band spraying).

Figure 16: Flat fan nozzle

Fruit crop sprayer – spraying machine generally featuring a fan and semicircular or vertical booms, present on both sides of the sprayer, equipped with nozzles suitable to apply PPP on arboreal and bush crops (e.g. apple/pear/peach/plum orchards, citrus trees, olive trees, vineyards, etc.); spray is expressed towards the vegetation canopy along a vertical plane.

Full cone nozzle – hydraulic nozzle (Fig. 17) featuring a circular orifice and producing a full circular footprint.

Figure 17: Full cone nozzle

Hail net – net generally made of nylon which, especially in Southern Europe, is placed over orchards and vineyards mainly to prevent damage due to the impact of hail particles on fruits and bunches. Its presence when spray application is carried out may act as an air curtain barrier to contain dispersal of droplets out of the applied field.

Hydraulic nozzle – part or an assembly of parts with an orifice through which the liquid is forced under pressure to produce a spray (ISO 5681). The higher the pressure and the smaller is the orifice, the finer are the droplets produced. In the range of hydraulic nozzles there are different categories: flat fan nozzles, hollow cone nozzles (both conventional and air induction types), deflector nozzles, full cone nozzles (see specific definitions).

Hollow cone nozzle – hydraulic nozzle (Fig. 18) featuring a circular orifice and equipped with a swirl chamber where liquid rotates before exiting the orifice. It generates an empty cone jet which produces a circular footprint (empty inside the circle). Spray angle is typically 80° and such types of nozzle is mostly used on fruit crop sprayers, sometimes also on field crop sprayers.

Figure 18: Hollow cone nozzle (Orchard/Vine)
Pneumatic atomizer – in pneumatic sprayers, droplets are generated by air shear of the liquid, and then sprayed out. It generally consists of a single spout or multiple spouts where the air generated by the fan is conveyed at high velocity (> 100 m/s). Liquid is also conveyed in the body of the spout at low pressure (1-2 bar) and the droplets are generated by the action of the air which shears the liquid. The higher the air velocity, the finer the droplets produced (Fig 21).

Figure 21: Pneumatic atomizer

PPP label – information and technical notes about chemical composition, recommended doses, instructions of use and safety precautions that must be reported on the stickers applied on PPP cans. Usually this information represents a summary of more detailed technical notes which are reported in the safety sheet which must always be delivered by dealers together with the PPP cans.

Pressure compensation – system of valves in the hydraulic circuit of the sprayer which enables the operating pressure to remain constant independent of the number of hydraulic sections which are open. The adjustment of the pressure compensation valves has to be made according to the nozzle size used on the sprayer.

Recycling sprayer – multirow or over the row sprayer (see specific definitions) typically operated in orchards and vineyards, provided with shields or tunnel systems for preventing dispersion of droplets out of the applied rows, able to collect the liquid which passes through the rows and to reuse it for spray application.

Rotary atomizer – sprayer component consisting of a spinning disc whose perimeter is indented. The disc rotates at high speed thanks to an electric motor while the liquid is conveyed at low pressure (1-2 bar) in the centre of the disc. Centrifugal force addresses the liquid on the disc perimeter where it is fragmented in droplets. In this case the droplet spectrum is even because all droplets have the same size which is determined by the disc rotation speed: the higher the speed, the finer the droplets. These kind of atomizers can be mounted either on field crop or on fruit crop sprayers and allow the application of very low volume rates. (Fig. 22)

Figure 22: Rotary atomizers

Layout – for arboreal crops, the spatial disposal of plants in the field (e.g. an orchard having a layout of 4.5 x 1.5 m features a distance between rows of 4.5 m while spacing between trees along the row is 1.5 m).

Mitigation measures – Actions aimed at preventing environmental contamination from spray drift. For example, use of devices and sprayer settings enabling reduced drift generation at source (direct measures); adoption of buffer zones, establishment of natural or artificial windbreaks, use of hail nets with the aim of reducing the exposure to drift of the areas adjacent to the applied field (indirect measures).

Multirow sprayer – in the range of fruit crop sprayers, a machine able to apply four or more rows in one single pass (Fig 19).

Figure 19: Multirow sprayer a) with nozzles b) with spouts

No spray zone – part of the cultivated field that must not be directly sprayed to prevent risks of environmental contamination. Typically, it can correspond to the downwind border of the field.

Nozzle – sprayer component producing the droplets, which create the spray plume expressed towards the target. Depending on the mechanism of droplet generation, three main general categories of nozzles can be distinguished: 1) hydraulic nozzles; 2) pneumatic atomizers; 3) spinning disc (rotary) atomizers (see corresponding specific definitions).

Orchard sprayer – see fruit crop sprayer

Over the row sprayer – fruit crop sprayer equipped with a structure passing over the row and fitted with vertical elements holding nozzles and air spouts to spray both sides of the row at the same time (Figure 20).

Figure 20: Over the row sprayer

PPP label – information and technical notes about chemical composition, recommended doses, instructions of use and safety precautions that must be reported on the stickers applied on PPP cans. Usually this information represents a summary of more detailed technical notes which are reported in the safety sheet which must always be delivered by dealers together with the PPP cans.

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Figure 22: Rotary atomizers
Figure 24: Equipment to measure the quality of the cross distribution of the spray

Spray drift – the quantity of plant protection product that is carried out of the sprayed (treated) area by the action of air currents during the application process (ISO 22866).

Spray Drift Reduction Technology – devices, adjuvants and sprayer components which are useful to prevent the generation of spray drift by increasing the average droplet size (e.g. air induction nozzles, antidrift adjuvants, etc.) or by preventing dispersion of spray out of the applied field (e.g. air curtain sprayers, shields, tunnels, etc.). Consult website www.sdrt.info to have an overview of SDRT recognised in the different EU countries.

Spray penetration – Spray entering and being deposited within the inner part of the canopy foliage (ISO 5681).

Spray scenario – the combination of sprayer configuration, sprayer setting, crop characteristics and features of areas surrounding the field of application, which determines the severity of drift risk.

Sprayer adjustment – see calibration.

Sprayer types – categories of sprayers (Fig 25). General sprayer categories can be defined according to the liquid generation system (hydraulic sprayers, pneumatic sprayers, centrifugal sprayers) or according to the target (field crop sprayers, fruit crop sprayers). In the range of a single general category, different sub-categories can be defined.

For example, within field crop sprayers:

a) air curtain sprayers;

b) conventional hydraulic boom sprayers;

c) pneumatic boom sprayers (see also specific definitions).

Sensitive area – area located in proximity to the applied field, whose eventual contamination from PPP could result in risks for the environment and humans (e.g. natural parks, children playgrounds, urban areas, water sources for extraction of drinkable water, water bodies, etc.).

Shielded sprayer – sprayer provided with covers to contain the dispersion of droplets around the nozzles/atomizers. Shields can be present either on boom sprayers used on field crops (Fig 23a) or on on band sprayers used along crop rows (also in vineyards and orchards, Fig. 23b) or on fruit crop over the row sprayers (Fig. 23c).

Spray angle – angle formed close to a spray nozzle by the edges of the spray (ISO 5681). It is expressed in degrees.

Spray configuration – the combination of spraying parameters used for an application. For example, for field crop sprayers the combination of nozzle type and size, operating pressure, boom height and forward speed; for fruit crop sprayers, the combination of nozzle type, size, and orientation.

Spray coverage – ratio of the target surface area covered by the spray droplets to the total target surface area (ISO 5681).

Spray distribution – repartition of droplets sprayed on the target surface; it can be visualised with the support of water sensitive papers (see specific definition).

Spray cross distribution – the spray pattern obtained with field crop sprayers, which can be measured by ad hoc test benches collecting the liquid sprayed under the boom (see Figure 24).

Spinning disc atomizer – see rotary atomizer.
Within fruit crop sprayers (see some examples in Figure):
(a) conventional axial fan air-assisted sprayers;
(b) tower shaped air-assisted sprayers;
(c) multi spout air-assisted sprayers;
(d) multirow sprayers;
(e) over the row sprayers;
(f) tunnel sprayers;
g) cannon sprayers
(see also specific definitions).

Figure 25: Various sprayer types used in orchards and vine

Standard –
a published specification that establishes a common language, and contains a technical specification or other precise criteria and is designed to be used consistently, as a rule, a guideline, or a definition at national (country standard) or European (EN standard) or International (ISO standard) level. A standard is in most cases NOT legally binding. A “directive” (see EU directive) specifies the objective result in rather general terms and this is binding. The link between “EU directives” and some harmonised “EN standards” is indirect. Application of EN harmonised standards gives presumption of conformity. This means that if an equipment fulfills certain EN harmonised standards, EU presumes that this is in conformity with the legal requirements on the included aspects.

Training system –
in arboreal crops, the way how shoots/branches are positioned and pruned along the rows. Examples for vineyards are: Alberate, Cordom trained, Guyot, Sylvoz, Tendone, T trellis, V trellis. Examples for orchards are: Palmetta, Spindelbusch, Vaso, Y system.

Tunnel sprayer –
sprayer mainly designed for arboreal crops (Fig. 26) provided with a structure overcoming the row and equipped with panels to contain the spray dispersion out of the row applied. Panels may also be equipped with a system for recycling the captured liquid.

Figure 26: Tunnel sprayer

Twin fluid nozzle –
appliance in which the spray is produced by the action of a high velocity air stream on the spray mixture (ISO 5681) (Fig 27)

Figure 27: Twin fluid nozzle

Vertical patternator –
device enabling the collection of water sprayed from fruit crop sprayers along the vertical plane so to assess their vertical spray profiles (Figure 28).

Figure 28: Equipment to measure the vertical spray distribution

Volume application rate –
volume (or mass) of spray liquid or formulated product applied per area treated (ISO 5681). It is generally express in L/ha.

Water body –
any surface water (flowing or not) exposed to spray drift contamination (e.g. lakes, ponds, basins, rivers, streams, ditches, springs, etc.).

Within fruit crop sprayers
(a) conventional axial fan air-assisted sprayers;
(b) tower shaped air-assisted sprayers;
(c) multi spout air-assisted sprayers;
(d) multirow sprayers;
(e) over the row sprayers;
(f) tunnel sprayers;
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Volume application rate –
volume (or mass) of spray liquid or formulated product applied per area treated (ISO 5681). It is generally express in L/ha.

Water body –
any surface water (flowing or not) exposed to spray drift contamination (e.g. lakes, ponds, basins, rivers, streams, ditches, springs, etc.).
**Water course** – water body featured by flowing water (e.g. rivers, streams, ditches, etc.)

**Water sensitive papers** – strips of special paper which reacts and changes its colour on contact with water. Typically used as indicators for assessing target spray coverage.

**Zone of awareness** – it is the buffer zone distance requirement given in the label of the PPP intended to be applied, plus for:

- a) Field application: The distance corresponding to a boom working width, or at least 20 metres
- b) Orchard/Vine applications: The distance corresponding to 5 rows, or at least 20 meters.

**LIST OF ABBREVIATIONS**

- **BMP** – Best Management Practice
- **ECPA** – European Crop Protection Association
- **EN** – it indicates standards issued by CEN (European Committee of Normalisation)
- **ENTAM** – European Network for Testing of Agricultural Machines
- **ISO** – it indicates standards issued by International Standard Organization
- **PPP** – Plant Protection Product
- **SDRT** – Spray Drift Reducing Techniques
- **TOPPS** – Train Operators to Promote Practices and Sustainability
- **Prowadis** – Protect water from diffuse sources

**REFERENCES**

- ISO – 22866
- ISO – 22369
- ISO – 16122
- ISO – 5681